

INSTALLATION INSTRUCTIONS

425 – 5000 Litre Water Tanks

Site Preparation

- Installation is the responsibility of the purchaser.
- The site should be **firm, level, stable** ground.
- The base of the tank should be adequately and uniformly supported over its whole area.
- If using a tank stand, planks should be no more than 10mm apart.
- Ensure that the area is free from any sharp objects such as stones or roots.
- If cutting a level site into a sloping section make sure the area will not erode and do not back fill against the tank.
- The tank is not able to be buried.
- **Do not walk on or put weight on the dome of the tank.**

Plumbing

425 Litres and 3000 Litres

A 1" BSP outlet is fitted to the base of the tank ready for you to screw in your fittings, a reducing bush can be used if required.

5000 Litres

A 2" BSP outlet is fitted to the base of the tank ready for you to screw in your fittings, a reducing bush can be used if required.

Connection between the tank and a pump should include a flexible hose to absorb vibration.

Pipework between tanks or rigid structures should include a flexible hose or a 90-degree loop to allow for expansion or shrinkage with temperature changes.

Use the appropriate sized holesaw to cut the hole for inlets and outlets.

Do not use chisels or punches.

Pipe the overflow away from the foundation to prevent erosion.

